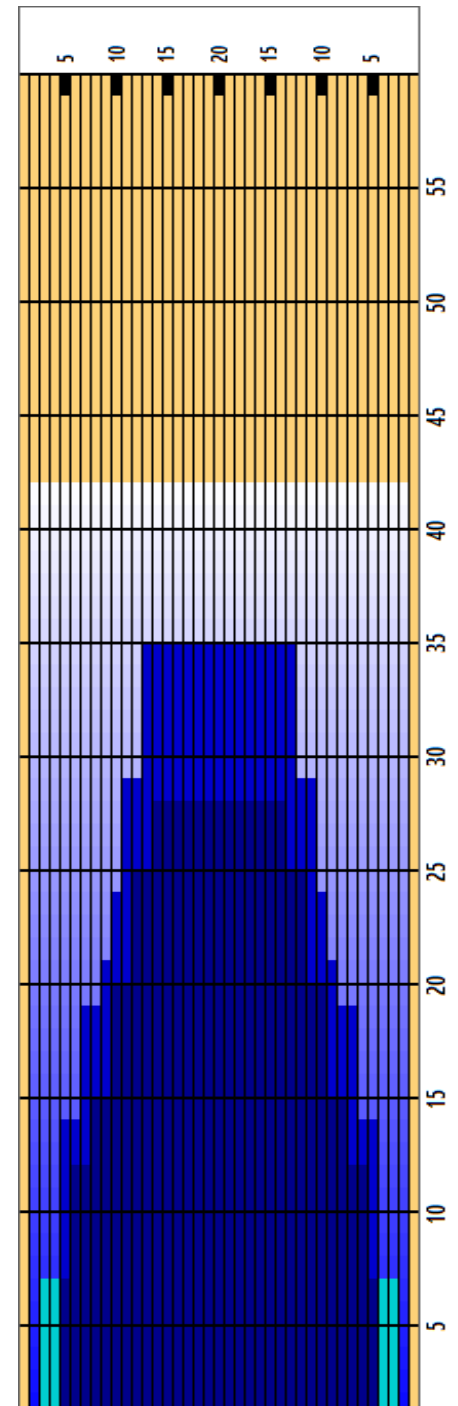


Oil Pattern Distance	42	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	14.58 mL	Reverse Oil Total	11.27 mL	Volume Oil Total	25.85 mL
Tank Configuration	Multi Tank	Tank A Conditioner	CURVE	Tank B Conditioner	FIRE

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	4	55	18	A	140	0.0	7.6	7.6	7700
2	6L	6R	2	40	18	B	58	7.6	12.7	5.1	2320
3	8L	8R	1	40	18	B	25	12.7	15.2	2.5	1000
4	10L	10R	2	40	18	B	42	15.2	20.3	5.1	1680
5	12L	12R	2	40	18	A	34	20.3	25.4	5.1	1360
6	14L	14R	1	40	22	A	13	25.4	28.5	3.1	520
7	2L	2R	0	40	22	A	0	28.5	36.0	7.5	0
8	2L	2R	0	40	26	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	26	A	0	42.0	38.0	-4.0	0
2	2L	2R	0	45	22	A	0	38.0	35.0	-3.0	0
3	13L	13R	2	45	22	A	30	35.0	28.8	-6.2	1350
4	11L	11R	2	45	18	A	38	28.8	23.7	-5.1	1710
5	10L	10R	1	45	18	A	21	23.7	21.2	-2.5	945
6	9L	9R	1	40	18	A	23	21.2	18.7	-2.5	920
7	7L	7R	2	40	18	A	54	18.7	13.6	-5.1	2160
8	5L	5R	3	45	14	A	93	13.6	7.7	-5.9	4185
9	2L	2R	0	40	14	A	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



<p> Designed for FLEX | TOWER OF PISA - 3541 | Also known as the Leaning Tower of Pisa, this pattern is asymmetric in design with a shift to the inside on the left, or if looking at it from another perspective, a shift to the outside on the right. At 41' in length, this oil pattern retains much of its shape throughout the entire length of the pattern, just like the Tower of Pisa does.

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.92	1.43	1.01	1.01	1.43	2.92

